

# XC47 Lid Kit Replacement

This instruction documents the process needed to replace the XC47 neck ring with a replacement lid kit. This instruction is applicable for both the XC 47/11-6 and the XC47/11-10

Below is a picture of an XC47/11-6:



**Step #1: Lift lid and remove the Cork/Cover.**



**Step #2: Pry off neck ring canister collar with straight screw driver.**



**Step #3: Remove the four screws holding the neck ring to the unit.**

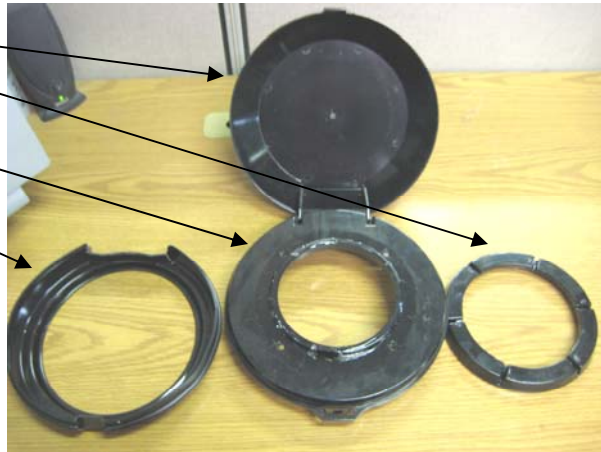


**Step #4: Remove the neck ring with the lid attached to it and remove the flexible ring below it.**



The following old or broken components should no longer be on the unit:

- Lid
- Neck Ring Collar
- Neck Ring
- Flex Ring



The same components should be included in the new Lid Kit Assembly (plus four additional screws). See picture below.



**Step #5: Place flex ring on the unit.**



**Step #6: Place neck ring with lid assembly on (aligning it with flex ring in front and back).**



**Step #7: Fasten the neck ring to the unit with the four screws.**



**Step #8: Prepare the epoxy by mixing the 2-parts together in the proper ratios in a separate receptacle (if needed).**



**Step #9: Apply epoxy around the neck ring where the neck ring collar attaches to.**



**Step #10: Attach neck ring collar, aligning it properly by the marking on the neck ring and collar.**



**Step #11: Place cork/cover back in unit and close the lid.**

